

DOUBLE STRETCHER SHOE AND BOOT MODELS with heating units



Operator Manual



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DOUBLE STRETCHER

INSTRUCTION FOR ULTRACAM STRETCHER

1. Included with your new stretching machine are all the necessary lasts that you need.

- 1 pair men's lasts D-4 and S-4
- 1 pair ladie's lasts D-3 and S-3
- 1 pair child's lasts D-2 and S-2
- 1 pair baby's lasts D-1 and S-1



**8 PAIRS OF
ASSORTED
BUNION
BLOCKS**



2. Most of the Bunion blocks have a pin on them, which plugs into the lasts at various points, according to how you want to stretch the shoe.



3. Two pairs of blocks have rivet type pin on them, which hooks into the bottom of the larger size last. This is for toe raise.



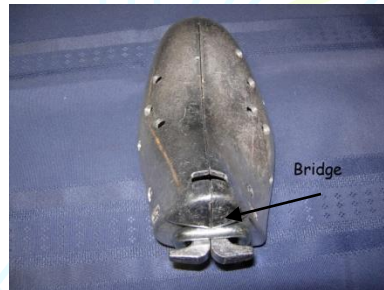
**THE PRESSURE IS
APPLIED USING THE
BACK HANDLE.**

4. One pair of blocks have a rectangular shape pin which plugs into the top of the larger last for stretching the vamp. One pair of blocks have no attaching pin which allow you to place them higher or lower in the vamp.

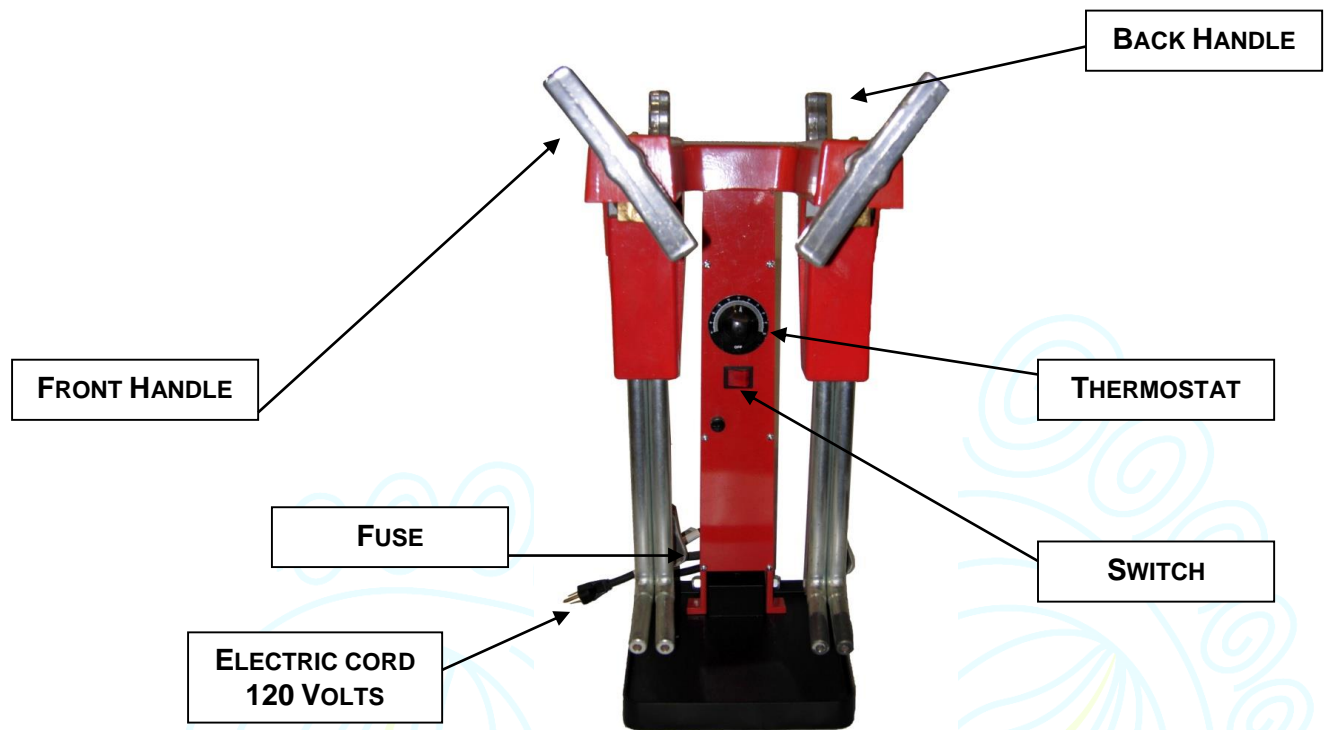


THE PRESSURE IS APPLIED USING FRONT HANDLE.

5. There are also two pairs of "U" shaped hooks which are placed onto the back of the last. This will prevent the last from stretching the width of the shoe, if desired. Only stretching the front part of the boot.



6. The 2 front handles are stretching the width.
The 2 back handles are stretching the length.



7. Stretching:

- A. Choose the proper lasts for the shape and the size of the shoes or the boots you working on.
- B. Stretch the length of the shoe with the back handle. The boot must be on traction.
- C. When the boot is installed, push the switch to start the heating.
- D. Turn the thermostat on 100 to warm up the boot quickly and after 10 minutes set the thermostat at 70 degrees.
- E. Turn the front handle to stretch the boot and leave on traction till the boot stretch spray become dry.

N.B. For better results, you must use shoe stretch spray.